



ASSEMBLY INSTRUCTIONS

#02853 Montana Screen Arbor

Thank you for purchasing this Texsport arbor. Please read and understand each step of the set-up instructions. We encourage you to set-up this arbor at least once prior to your outdoor event, ensuring that you have a satisfactory understanding of the set-up process. We hope you enjoy your new arbor and that it will give you many years of outdoor pleasure.

Do not apply excessive force to this product.

PARTS LIST:

- A 4 STEEL LEG POLES**
- B..... 2 THICK FIBERGLASS ROOF POLES**
- C..... 4 THIN FIBERGLASS EAVE POLES**
- D 1 ARBOR SKIN**
- E..... ARBOR STAKES, GUY ROPES AND CLEWS**



NOTE: THE SITE SHOULD BE FLAT AND HAVE NO DEPRESSIONS THAT COULD COLLECT RAIN WATER.



Step 1 - Spread out arbor skin.



Step 2 - Assemble thick fiberglass roof poles (B) and insert through roof sleeves diagonally to form an "X". Insert end of poles into center socket of the attached corner joint



Step 3 - To secure, tie poles together at center of roof.



Step 4 - Assemble the thin fiberglass eave poles (C) and insert through eave sleeves.



Step 5 - Insert each end of the eave poles into the attached molded corner joint.



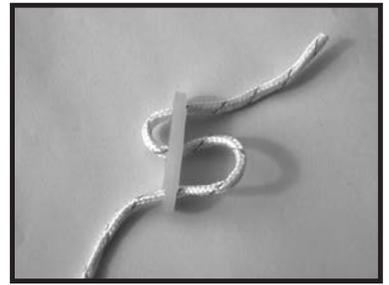
Step 6 - This is how your assembled roof should look.



Step 7 - Assemble 2 sections of the 3 section steel leg pole (A). Insert the top of the assembled pole section into the attached molded corner joint. Repeat on remaining 3 corners.



Step 8 - Insert the pin located at the bottom of the arbor skin (D) into the bottom of the steel leg pole (A) to secure legs.

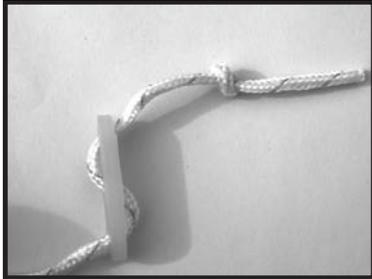


Step 9 - Attach speed clips to the steel legs (A).

Step 10 - Connect the last section of the leg poles to raise arbor to full height. This is how your arbor should look at this point.

Step 11 - Stake down your arbor through the rings at all 4 corners.

Step 12 - Insert the guy rope into the clew in this order pictured above. Through the bottom hole. Up through the back of the middle hole. Up through the top hole.



Step 13 - Tie a knot at the end so the rope does not slip through.

Step 14 - Tie the other end of the guy rope to the arbor.

Step 15 - Pull the bottom section looped in the clew out. The knot will not let the rope slip out.

Step 16 - Loop this around the stake's head and push into the ground.



Step 16 - Loop this around the stake's head and push into the ground.

WARNING: Texsport arbor fabrics are flame retardant treated per C.P.A.I.-84 specification. However, for your safety, we recommend that NO OPEN FLAME BE USED IN OR NEAR YOUR ARBOR.

SOME ADDITIONAL INFORMATION: Always secure your arbor (with the arbor stakes included). Stake one corner, then stake each consecutive corner in a clockwise rotation. Make sure the arbor remains tight. Always place your arbor a safe distance from your campfire - unstaked arbor placed upwind of the fire can be blown into the fire. Arbor placed downwind of the fire are often showered with tiny sparks that can burn holes into the lightweight fabrics of your arbor.

WATERPROOFING YOUR ARBOR: Texsport arbors are made from coated water-repellent fabrics. However, the sewing process, necessary in all arbor fabrication, can cause water leakage where the sewing needles have perforated the fabric in the seams. Without treatment the arbor will leak. Every new arbor needs to be seam sealed to make it water tight. We recommend using Texsport Spray Waterproofing/Seam Sealer which may be found at your local outdoor outfitter or camping store. DO NOT APPLY SEAM SEALER TO ZIPPERS.

STAKES: All arbors should be staked down. The stakes supplied with your arbor are effective for most conditions; however, specialized stakes are recommended in certain cases:

- a. Sand Stakes: Long broad stakes designed to hold in loose sand.
- b. Steel Stakes: Most effective in hard, rocky or frozen soil. These can rust and their sharp edges could damage the arbor if stored with the arbor. In extremely hard soil a steel rod can be used to make the starter hole.
- c. Skewer Stakes: ... Lightweight, but less holding power than the standard stakes.

ZIPPERS: If zippers stick, lubricate with silicone. Never force a zipper which has material caught in it as this will bend the slider and prevent the zipper from closing. Continual use in a sandy environment can cause the slider to erode and fail to close the zipper.

STORAGE: Arbors should be stored dry and loosely folded away from heat and water. Keep out of reach of mice as they like to nest in arbors. Never store directly on concrete as moisture and chemicals in concrete may damage the fabric.

WASHING: Hand wash with a sponge using a mild soap. Never use detergents or washing machines as they may damage the coating or seams. Remember to use seam sealer once arbor has been washed to insure waterproofing.

HOW LONG WILL AN ARBOR LAST? Various conditions will affect the length of service which you receive:

- a. An arbor which is left erected all summer may last only one or two seasons as the sun's ultra-violet rays damage the fabric.
- b. Never store a arbor wet or damp as mildew may develop. It will not harm fabric, however, mildew is unsightly and may damage other parts of the arbor (i.e. zipper tapes)
- c. Avoid spraying insect repellent or hair sprays, etc. on arbor fabric as they may be harmful.

REPAIR: For small tears use an adhesive backed rip-stop fabric patch. We recommend Texsport Repair Kit (#14113) which may be found at your local outdoor outfitter or camping store.

QUESTIONS: If you should have any questions, problems or comments, please call our Customer Service Department at 1-800-231-1402 or e-mail info@texsport.com. This Department is open M-F from 8 a.m.-5 p.m. CST.